

INSTALLATION INSTRUCTIONS

Model PL5400CONV 2005-2015 Toyota Tacoma Codeable Conversion Kit

Package Contents: Code-able Lock, Nut

Lock Fitting, Cam, Pawl,

Screw and Washer, Instructions

Tools Required: Phillip and Flat Screwdriver Driver

7/8" and 1 1/4" Wrench

Code the lock to the truck key. CAUTION: the lock can only be coded once.

Only insert key intended for everyday use.

- 1. Remove protective label from lock face.
- 2. **FULLY INSERT THE KEY** intended for everyday use.
- 3. Rotate key clockwise until it stops while maintaining full key insertion. Lock is now fully coded and ready for everyday use.
- 4. Test lock for proper operation. Turn the key clockwise and back to center to lock. Turn the key counter clock wise and back to center to unlock.

Process for removing standard lock from handle: This process is easier to do with handle removed from the truck. Remove latch rods from the plastic clips. Do this by turning the clips off of the rod and lift the rod out of the clip. If truck has a back up camera, remove the two 10mm bolts that hold the camera and holder onto the handle. Remove the two 10mm bolts that hold the handle into the tailgate. Hold handle in place to prevent it from falling out. Push the two plastic tabs of the gasket in towards the handle past the sheet metal and remove handle from the tailgate. Remove the lock cylinder (this is shown in pictures below).

Remove the phillip screw and the plastic pieces the screw goes through Remove the nut from the lock cylinder and remove the lock

Remove the metal clip by sliding of the plastic lock adapter. Remove the plastic lock adapter by pushing it out of the bezel









Process for removing code-able lock from handle: This process is easier to do with handle removed from the truck. Remove latch rods from plastic clips. Do this by turning clips off of rod and lift rod out of clip. If truck has a back up camera, remove the two 10mm bolts that hold camera and holder onto handle. Remove the two 10mm bolts that hold handle into tailgate. Hold handle in place to prevent from falling out. Push the two plastic tabs of gasket in towards handle past sheet metal and remove handle from tailgate. Remove the lock cylinder (this is shown in pictures below).

Remove Phillip screw from back of lock cylinder and remove the screw washer and plastic cam Remove the plastic lock housing by prying back on two tabs (shown by the arrows in the pictures below) and lifting the housing and spring off of the lock cylinder

Remove the nut around the lock cylinder and remove the cylinder from the handle assembly











Technical Support: Call 920-283-1933

Installing the Code-able lock cylinder:

Install the lock cylinder with the writing on the square part of the sticker pointing up on the handle assembly

Install the nut on the back of the lock cylinder and tighten

Place the plastic cam piece on the back of the lock cylinder with the half moon shape cut out, facing towards the bottom of the handle. The ridges on the lock cylinder should sit in the slots Slide the plastic lock housing over the cam and the lock cylinder. Note the bigger half moon cut out needs to face down towards the bottom of the handle assembly. Slide it down till it snaps in place.









Install the return spring onto the plastic lock housing. Start by inserting one leg of the spring into the housing. Grab the spring from the outside diameter and turn clockwise till you can insert the other leg of the spring into the housing. Both legs must be fully seated down in the half shape moon cut out

Insert the plastic pawl onto the cam as shown in the picture. Install screw and washer. Tighten till snug. Caution - do not over tighten.









If the lock operates properly, reinstall the handle into tailgate and reinstall the access panel.



LIMITED WARRANTY TERMS & CONDITIONS

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INSTALLATION

Pop & Lock™, LLC (and Pop & Lock™ Corporation) is not responsible for installing the Pop & Lock™ or for the harm suffered by any person as a result of installing it.

WARRANTIES

- **a.** Customer acknowledges that it is unreasonable to believe that any device what so ever will prevent a theft in the case of every attempt and that the most that can be expected from a so-called anti-theft or security device is that it will deter many thieves.
- **b.** POP & LOCK™ LLC. (and Pop & Lock™ Corporation) MAKES, AND CUSTOMER RECEIVES, NO WARRANTY, EXPRESSED OR IMPLIED, EXCEPT THE WARRANTIES OF TITLE TO THE POP & LOCK™ AND THEIR MERCHANTABILITY, PARTICULARLY NO WARRANTY OF FITNESS FOR A PARTICULAR USE OR PURPOSE OR AGAINST INFRINGEMENT.
- C. As Customer's only remedy, Pop & Lock™, LLC (and Pop & Lock™ Corporation) will repair or replace, at its option and without charge, any lock that is defective in material or workmanship when received by Customer and is returned to Pop & Lock™ LLC (and Pop & Lock™ Corporation), FOB Pop & Lock™ Corporation's offices, within one year after its receipt by the Customer. Pop & Lock LLC will ship all replacement, or repaired, locks to Customer, FOB Pop & Lock™s shipping point.
- d. Factory support is only available for Pop & Lock™ products purchased as new through an Authorized Pop & Lock™ dealer.
 Please Note: Pop & Lock™ products purchased on Buy/Sell/Trade websites (i.e. Craigslist) will not be covered under factory warranty. Products purchased from an authorized dealer as "new" on Amazon will follow normal warranty policy, process and procedures. Products purchased from Ebay as "new" must follow their website warranty policy, process and procedures. Pop & Lock™ products sold as "used", "refurbished", "open box" etc. cannot be verified by Pop & Lock™, LLC (and Pop & Lock™ Corporation) and Pop & Lock, LLC (and Pop & Lock™ Corporation) is unable to warranty such purchases. Pop & Lock, LLC advises using extreme caution when buying through auction sites as you will be doing so at your own risk.

NO LIABILITY

Pop & Lock™ Corporation is not liable for any loss or damage claimed by Customer or any third person to have been suffered or incurred as a result, or related to, the locks purchased under this Agreement, regardless of the circumstances or form of action, except any bodily injury or death for which Pop & Lock™ is liable under products-liability law. Without limiting the generality of the foregoing, in no event will Pop & Lock™ LLC be liable to Customer for any indirect, special, or consequential damages, regardless of the circumstances or the cause of action, particularly not for the value of a vehicle, or any other money damages in the event that a tailgate is stolen either notwithstanding the use of a Pop & Lock™ or when it has been returned for repair or replacement.

END OF TERMS AND CONDITIONS

Pop and Lock's limited warranty expires one (1) year after date of purchase.

Proof of purchase is required for warranty claims. Please submit a scanned copy or electronic image/photo of your receipt through one of the following methods:

E-mail: technicalsupport@popandlock.net Fax: 855-491-5911

Please be sure to include:

- Name, preferred shipping address and phone number
 - · Make and model year of truck
 - Model/Part Number of the lock
- Brief description of the problem being experienced
 - Photos/Video showing issue (email only)